



TYPICAL LEADLINE MONO PROFILE

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NOTES

MATERIAL: **HARDWOOD**

FRAME: **THESE SECTIONS INCORPORATE A 25mm DEEP REBATE.**

ALTERNATIVE REBATE DEPTHS ARE NOT PERMITTED.

LEAD CORE TO BS CODE AS INSTRUCTED WHICH CAN MATCH THE CODE USED IN THE DOOR OR UTILISE CODE 7 BY DEFAULT. THE TWO HALVES OF THE FRAME ARE BONDED AND SCREWED AND PELLETED INCLUDING A LEAD FILLET.

THE 2 SECTIONS ARE SCREWED TOGETHER USING No12 x 75mm SCREWS (MIN 250mm CENTRES SET IN 50mm FROM THE BOTTOM AND 80mm FROM THE TOP (SHOULDER) .

ARCH46: **LEAD THICKNESS CAN VARY TO SUIT BS CODE OF LEAD REQUIRED OR CODE 7 LEAD CAN BE USED THROUGHOUT (SEE ITEM TICKET FOR REQUIREMENT) .**

LEAF COMPATIBILITY: **LEADLINE (NR, 30 & 60) .**
PLEASE NOTE, LEAD TO BE POSITIONED ON CLOSING FACE.

FIXINGS **FIXINGS TO BE PAIRED AT 600mm CENTRES, MIN 4No PER JAMB No12 x 100mm MIN.**

PLEASE NOTE **THE 2 HALVES OF THE FRAME ARE BONDED, SCREWED AND PELLETED TOGETHER USING No12 x 75mm COUNTERSUNK SCREWS. FILLETS AND FRAME BONDED WITH 3M DOUBLE SIDED TAPE.**

WHERE DOORSETS ARE FIRE RATED THEY MUST INCORPORATE INTUMESCENTS IN ACCORDANCE WITH THE PRODUCTION DETAILS AND CERTIFICATION

SUBSTITUTE SAPELE / MAPLE WITH COLOURED STEAMED BEECH FOR PAINTED / PRIMED FRAMES.

ALL RADII ARE 1.5mm UNLESS OTHERWISE STATED.

ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED