



TYPICAL LEADLINE MONO PROFILE

TYPICAL LEADLINE MONO PROFILE

NOTES

MATERIAL: HARDWOOD

FRAME: THESE SECTIONS INCORPORATE A 25mm DEEP REBATE.
ALTERNATIVE REBATE DEPTHS ARE NOT PERMITTED.

LEAD CORE TO BS CODE AS INSTRUCTED WHICH CAN MATCH THE CODE USED IN THE DOOR OR UTILISE CODE 7 BY DEFAULT. THE TWO HALVES OF THE FRAME ARE BONDED AND SCREWED AND PELLETED INCLUDING A LEAD FILLET.
THE 2 SECTIONS ARE SCREWED TOGETHER USING No12 x 75mm SCREWS (MIN 250mm CENTRES SET IN 50mm FROM THE BOTTOM AND 80mm FROM THE TOP (SHOULDER) .

ARCH46: LEAD THICKNESS CAN VARY TO SUIT BS CODE OF LEAD REQUIRED OR CODE 7 LEAD CAN BE USED THROUGHOUT (SEE ITEM TICKET FOR REQUIREMENT) .

LEAF COMPATIBILITY: LEADLINE (NR, 30 & 60) .
PLEASE NOTE, LEAD TO BE POSITIONED ON CLOSING FACE.

FIXINGS FIXINGS TO BE PAIRED AT 600mm CENTRES, MIN 4No PER JAMB No12 x 100mm MIN.

PLEASE NOTE THE 2 HALVES OF THE FRAME ARE BONDED, SCREWED AND PELLETED TOGETHER USING No12 x 75mm COUNTERSUNK SCREWS. FILLETS AND FRAME BONDED WITH 3M DOUBLE SIDED TAPE.

WHERE DOORSETS ARE FIRE RATED THEY MUST INCORPORATE INTUMESCENTS IN ACCORDANCE WITH THE PRODUCTION DETAILS AND CERTIFICATION

SUBSTITUTE SAPELE / MAPLE WITH COLOURED STEAMED BEECH FOR PAINTED / PRIMED FRAMES.

ALL RADII ARE 1.5mm UNLESS OTHERWISE STATED.

ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED